## **CLAIMS**

- 1. A separator for a non-aqueous electrolyte cell comprising a microporous film formed by adding a phosphazene derivative and/or an isomer of a phosphazene derivative to a polymer.
- 2. A separator for a non-aqueous electrolyte cell according to claim 1, wherein a total amount of the phosphazene derivative and/or the isomer of the phosphazene derivative added to 100 parts by mass of the polymer is 0.5-10 parts by mass.
- 3. A separator for a non-aqueous electrolyte cell according to claim 1, wherein the phosphazene derivative is a phosphazene derivative having a viscosity at 25°C of not more than 300 mPa·s (300 cP) and represented by the following formula (I) or (II):

$$R^{2}Y^{2}$$
— $P = N - X^{1}$  · · · · · (I)

(wherein  $R^1$ ,  $R^2$  and  $R^3$  are independently a monovalent substituent or a halogen element;  $X^1$  is a substituent containing at least one element selected from the group consisting of carbon, silicon, germanium, tin, nitrogen, phosphorus, arsenic, antimony, bismuth, oxygen, sulfur, selenium, tellurium and polonium; and  $Y^1$ ,  $Y^2$  and  $Y^3$  are independently a bivalent connecting group, a bivalent element or a single bond)

4. A separator for a non-aqueous electrolyte cell according to claim 3, wherein the phosphazene derivative of the formula (II) is a phosphazene derivative represented by the following formula (III):

$$(NPF_2)_n$$
 ···· (III)  
(wherein n is 3-13)

15

20

25

5. A separator for a non-aqueous electrolyte cell according to claim 3, wherein the phosphazene derivative of the formula (II) is a

phosphazene derivative represented by the following formula (IV):

$$(NPR^{5}_{2})_{n}$$
 ···· (IV)

5

10

15

20

25

(wherein R<sup>5</sup> is independently a monovalent substituent or fluorine, and at least one of all R<sup>5</sup>s is a fluorine containing monovalent substituent or fluorine; and n is 3-8, provided that all R<sup>5</sup>s are not fluorine).

6. A separator for a non-aqueous electrolyte cell according to claim 1, wherein the phosphazene derivative is a phosphazene derivative being a solid at 25°C and represented by the following formula (V):

$$(NPR^6_2)_n \cdots (V)$$

(wherein R<sup>6</sup> is independently a monovalent substituent or a halogen element; and n is 3-6).

7. A separator for a non-aqueous electrolyte cell according to claim 1, wherein the isomer of the phosphazene derivative is an isomer represented by the following formula (VI) and of a phosphazene derivative represented by the following formula (VII):

$$R^{7}Y^{7} - P N - X^{2} \qquad \cdots \qquad (VI)$$

$$R^{7}Y^{7} - P = N - X^{2} \qquad \cdots \qquad (VII)$$

$$Y^{8}R^{8}$$

(in the formulae (VI) and (VII), R<sup>7</sup>, R<sup>8</sup> and R<sup>9</sup> are independently a monovalent substituent or a halogen element; X<sup>2</sup> is a substituent containing at least one element selected from the group consisting of carbon, silicon, germanium, tin, nitrogen, phosphorus, arsenic, antimony, bismuth, oxygen, sulfur, selenium, tellurium and polonium; and Y<sup>7</sup> and Y<sup>8</sup> are independently a bivalent connecting group, a bivalent element or a single bond).

- 8. A separator for a non-aqueous electrolyte cell according to claim 1, wherein the polymer is a polyolefin.
- 9. A separator for a non-aqueous electrolyte cell according to claim 8, wherein the polyolefin is polyethylene or polypropylene.